GETRIEBEBAU NORD
Member of the NORD DRIVESYSTEMS Group

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SK BRU5-1-400-100

Part number: 275 299 101

Footprint braking resistor for connection to a NORDAC *PRO* SK 500P

It only is allowed for qualified electricians to install and commission the module. An electrician is a person who, because of their technical training and experience, has sufficient knowledge relating to

- switching on, switching off, isolating, earthing and marking power circuits and devices,
- proper maintenance and use of protective devices in accordance with defined safety standards.

⚠ DANGER!

Danger of electric shock

The frequency inverter continues to carry hazardous voltages for up to 5 minutes after it was switched off.

- Work must not be carried out unless the device has been disconnected from the voltage and at least 5 minutes have elapsed since the mains was switched off!

⚠ CAUTION

Danger of burns

The module and all other metal components can heat up to temperatures above 70 °C.

- Sufficient cooling time must be allowed for when working on the components in order to avoid injuries (local burns) to parts of the body coming into contact with the components.
- In order to avoid damage to neighbouring objects, sufficient clearance must be maintained during installation.

NOTICE

Validity of this document

This document is only valid in combination with the operating instructions for the relevant frequency inverter. Safe commissioning of this module and the frequency inverter depends on the availability of this information.

Scope of delivery

Module		
1 x	**Bottom-mounted braking resistor**	SK BRU5-1-…
2 x	**Fastening screws**	M4 x 12 (in the accessories kit)

Field of use

Dynamic braking (frequency lowering) of a three-phase motor via a frequency inverter results in generator braking energy that – depending on the particular application – is dissipated by a braking resistor. This excess energy is converted into heat.

The footprint braking resistor is intended for use with the NORDAC *PRO* SK 500P device series.

Similar to illustration

Technical Data

Electrical data

Number of wires		2
Resistance	Ω	400
Max. continuous power P_n	W	100
Max. pulse energy capacity 1)	kJ	2.6

Short-time power P_{max} 2)		
for 1.2 s	kW	1.5
Rated power P	W	≤ 80

1) The stated value applies to a single use < 1 s at an ambient temperature of 40°C.

2) The stated value applies to a single use within 120 s.

General

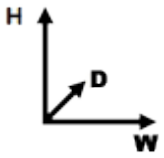
Temperature range	°C	-10 … 40 (100% ED/S1) -10 … 50 (70% ED/S3)
Tightening torque		
Screws	Nm	1.1 – 1.5
Weight	kg	≈ 0.31

Approvals	CE, RoHS, UL recognition
Protection class	IP65
Mounting	
Screws	2 x M4 x 12 (SK 5xxP)
Screws 1)	2 x M5 x 8 (mounting surface)

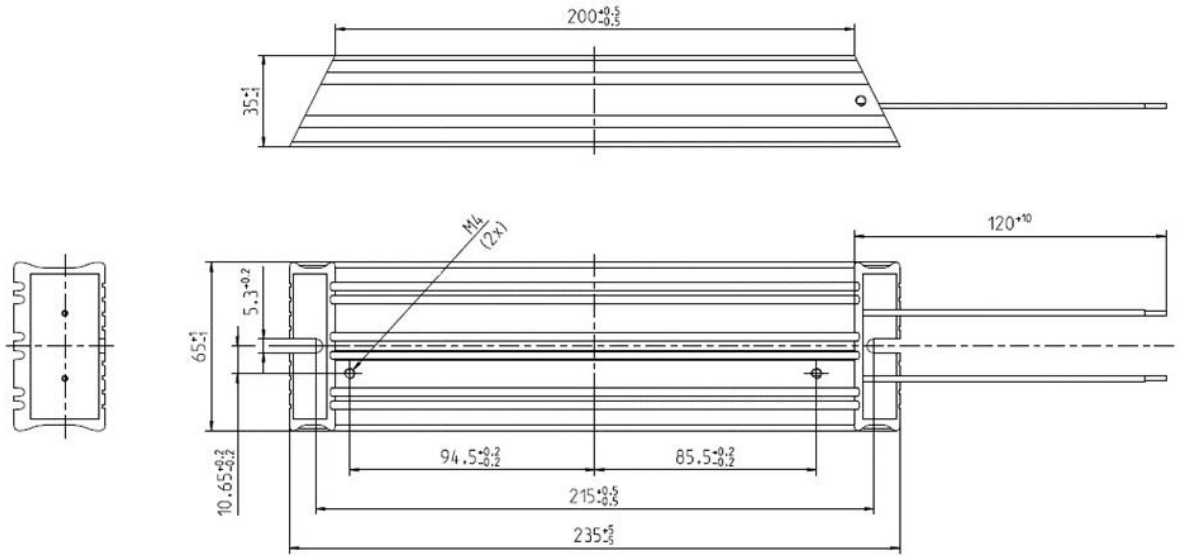
1) Not included in the scope of delivery

Dimensions

Overall dimensions (W x H x D)	mm	65 x 35 x 235



Dimensioning drawing



Connections

Designation	B+	B-
Cross section / type	AWG 18	
Wire colour	White	

Assignment to frequency inverters

Information

Overview in the manual

The footprint braking resistors provided by the NORD DRIVESYSTEMS Group are directly tailored to the individual frequency inverters.

For detailed information, please refer to the frequency inverter manual 🕮 "Further documentation and software www.nord.com", chapter 🕮 braking resistor (BR).

Maintenance information

In order to ensure the dissipation of heat energy from the resistor body and the connecting cables, these must be free from dirt during operation.

Due to temperature development on the resistor's surface, deposits of flammable material must be avoided in order to avoid ignition.

Cleaning of the resistor must be carried out with a dry duster on a regular basis when the resistor has completely cooled down. The use of detergents for cleaning the resistor is generally not permitted.

For detailed information, please refer to the Maintenance and service information chapter in the BU 0600 manual, see 🕮 "Further documentation and software www.nord.com".

CAUTION

Overload

In case of overload, the braking resistor would be subject to significantly increased heat. Depending on the overload degree, this may lead to overheating which permanently damages or even destroys the braking resistor. As this can be accompanied by risk of fire for components in the vicinity of the resistor, such overloads must be detected and avoided at an early stage.

- Use optional temperature switch
- Monitoring via parameter settings

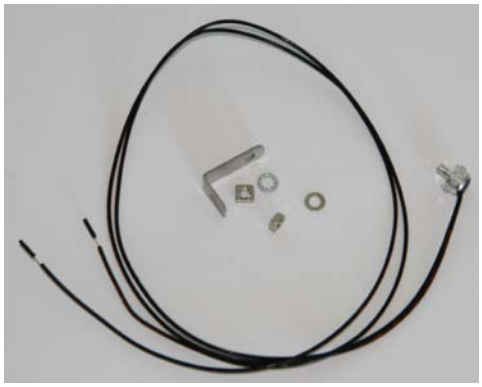
Temperature monitoring

For connection to the frequency inverter, a temperature switch (bi-metal) is optionally available in two versions for temperature monitoring of the footprint braking resistor. The trigger characteristic selection depends on the installation position / mounting of the braking resistor.

Installation in the vicinity of the frequency inverter

Nominal temperature of 180°C
Part No. 275991100

Direct installation below the frequency inverter



Nominal temperature of 100°C
Part No. 275991200

Information

The enclosed temperature switch fastening material is not required for mounting at the SK 5xxP frequency inverter.

NOTICE

Impermissible heating

If the footprint braking resistor is mounted directly below the frequency inverter, a temperature switch with a nominal switch-off temperature of 100°C (Part No. 275991200) must be used. This is necessary to prevent impermissible heating of the frequency inverter.

- Failure to observe this may result in damage to the cooling system of the frequency inverter (fan).

Technical Data

General

Switching temperature	°C	100 ± 5 180 ± 5
Tightening torque Bimetallic switch	Nm	1.8 – 2.0
Weight	kg	≈ 0.05

Approvals	CE, RoHS, UL
Protection class	IP40
Mounting Threads Wrench size	 M4 10

Electrical data

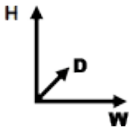
Number of wires		2
Voltage	V	250 AC 24 DC

Switching cycles		10000
Current AC	A	2.5 [1] / 1.6 [2]
DC	A	2.0

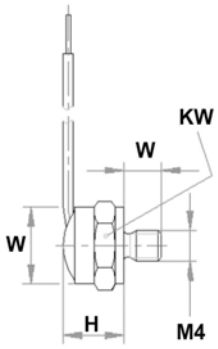
[1] Stated value is cos φ = 1.
[2] Stated value is cos φ = 0.6.

Dimensions

Overall dimensions (W x H x D)	mm	11 x 12 x 10
Mounting (L)		
M4 thread	mm	5
Cable / line		
Wire length	mm	50
Wire end sleeve	mm	10



Dimension drawing



Installation

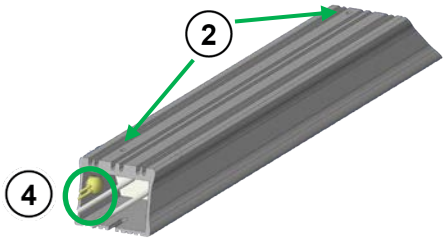
Installation location	Direct mounting or in the vicinity of the centralised NORDAC *PRO* frequency inverter. • Below the frequency inverter • In the vicinity of the SK 5xxP within the control cabinet
Mounting position	Lying flat on vertical mounting surfaces.
Mounting	With screw fasteners • Screws for mounting are partially included in the scope of delivery

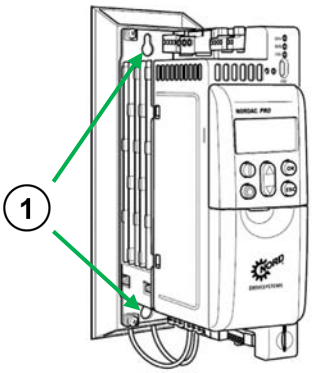
Installation steps

1. Direct installation below the frequency inverter

Correctly mount the frequency inverter with the 2 provided fastening screws (M4 x 12) on the braking resistor.

- ① For frequency inverter on ② braking resistor
- ③ Braking resistor on mounting surface





Installation in the vicinity of the frequency inverter

Correctly mount the braking resistor on the wall or the mounting surface close to the frequency inverter in a horizontal position with the 2 fastening screws which are provided.

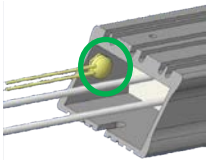
- ① For frequency inverter on mounting surface
- ③ Braking resistor on mounting surface

Similar to illustration

2. Installation of optional temperature monitoring

④ Install temperature switch (Part No. 275991100 or 275991200) on the braking resistor.

- Vertical mounting primarily on the inside of the aluminium profile
- Screw thread into the mounting hole
- Fasten (M6) with open-ended spanner (SW10)



3. Connection to the frequency inverter

Connect the braking resistor wires on the underside of the frequency inverter to the terminal block X3.

Wire 1	B-
Wire 2	B+

Comply with specified tightening torques (see 🕮 Technical Data – General).

Connect the optional temperature switch wires on the front side of the frequency inverter to the terminal block X11.

Wire 1	Digital input
Wire 2	Voltage supply

Information

In order to use the signal from the temperature switch it must be connected to a free digital input of the frequency inverter and, for example, parameterised with the function "Voltage block" or "Quick stop".

Switching power of the normally closed contact:

- 2 A at 24 V DC
- 2 A / 230 V AC

For detailed information, please refer to the frequency inverter manual 🕮 "Further documentation and software www.nord.com".

Parameter

For optimum operation of the braking resistor, the following frequency inverter parameters need to be changed.

Parameter	Meaning	Remarks
P556	Braking resistor	Value of the braking resistor for calculation of the maximum brake power in order to protect the resistor. • Error I^2t limit (E003.1) is triggered. For further details, see 🕮 in P737.
P557	Brake resistor type	Continuous power (nominal power) of the resistor, to display the actual utilisation in P737. For a correctly calculated value, the correct value must be entered into P556 and P557. • 0.00 = Off, monitoring disabled

P700	Actual operating status	This parameter holds information on the actual operating status of the frequency inverter, such as fault, maintenance, and reason for switch-on inhibit.
P701	Last fault	This parameter holds information on the frequency inverter's last faults.
P737	Usage rate brakeres.	This parameter holds information on the actual usage degree of the brake chopper or the actual utilisation of the braking resistor in generator mode. • Depending on parameter settings P556 and P557. • If both are correctly set, the resistance is displayed.

Refer to the frequency inverter manual for details 🕮 "Further documentation and software www.nord.com".

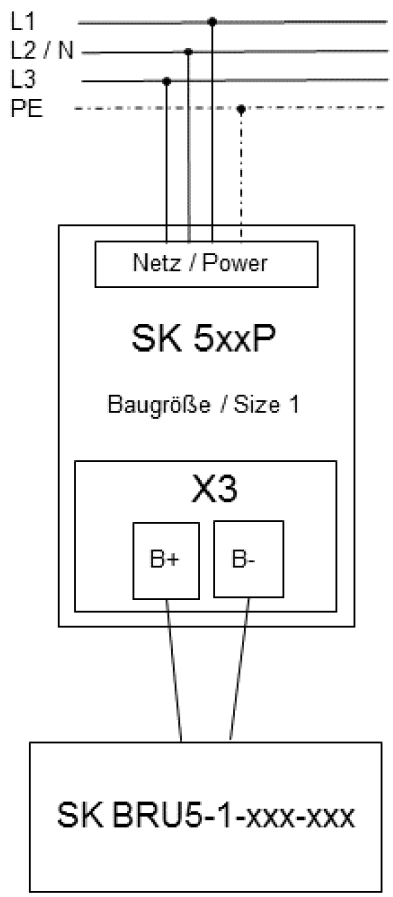
Error messages

Error messages from the braking resistor - the current or archived message for the last fault - can be read out from the information parameter Current Fault P700 and the Last Fault P701 in the error memory of the frequency inverter.

Error (E030/E050)	Meaning	Remarks
3.1	I^2t overcurrent limit	Brake chopper: I^2t limit has been triggered, 1.5x value for 60 s reached (🕮 P556, P557) • Avoid overcurrent in braking resistor
5.0	Overvoltage Ud	Link circuit voltage too high • Check the function of the braking resistor (cable break) • Resistance of connected braking resistor too high

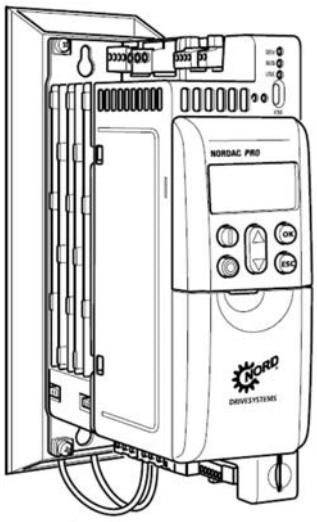
Refer to the frequency inverter manual for details 🕮 "Further documentation and software www.nord.com".

Connection diagram



Footprint braking resistor
SK BRU5-1-xxx-xxx

SK 5xxP Size 1
Frequency inverter bottom side



Frequency inverter with footprint braking resistor

Further documentation and software www.nord.com

Document	Designation
BU 0600	Frequency inverter manual SK 500P – SK 550P

Document	Designation
F3060_E3000	Flyer NORDAC *PRO* SK 500P